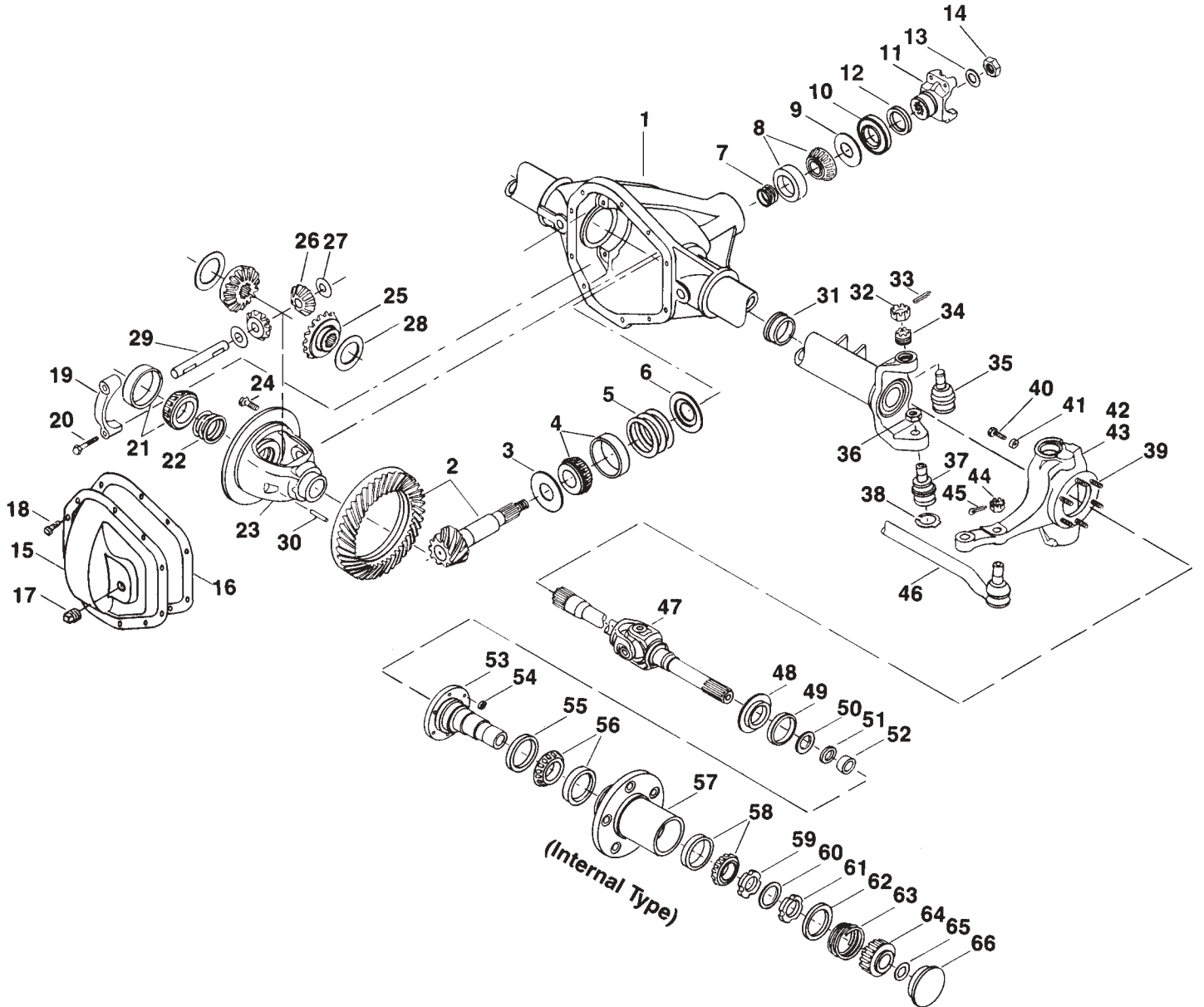


## **GM / Chevrolet 1978-1980**

**Model 44 /216 Front Axles for**

**Blazer, K-10 and K-20**

# GM Model 44 /216 Front Axles Exploded View



# GM Model 44 /216 Front Axles Parts Listing



ITEM NO.	PART NUMBER	DESCRIPTION	ITEM NO.	PART NUMBER	DESCRIPTION
1	— <sup>(3)</sup>	Housing – Axle Service		— <sup>(2)</sup>	KIT – Left Knuckle Assembly
2	— <sup>(1)</sup>	Drive Pinion & Gear Assembly			(inc 32,33,34,35,36,37,38,39,43)
3	30764 <sup>(5)</sup>	Slinger – Inner Pinion Bearing		706116X	KIT – Socket Assembly
4	706031X	KIT – Inner Pinion Bearing	32	44101	Nut – Hex Slotted
	706376X	PKG – Diff & Pinion Bearing Shim	33	500024-6	Cotter Pin
		(inc items 5, 7, 13, 16, 22)	34	35417	Adjusting Split Ring
	706358X	PKG – Pinion Bearing Shim	35	40112	Socket Assembly – Upper
		(inc items 5, 7, 13, 16)	36	35566	Lock Nut
5	—	Inner Pinion Adj Shims	37	40113	Socket Assembly – Lower
		(see shim packages)	38	35928	Snap Ring
6	30765 <sup>(5)</sup>	Baffle – Pinion Bearing	39	— <sup>(2)</sup>	Bolt – Hex (qty 6)
7	—	Outer Pinion Bearing Shims	40	31026-1	Stop Screw
		(see shim packages)	41	500381-3	Jam Nut
8	706030X	KIT – Outer Pinion Bearing	42	620260	Right Knuckle
9	13575	Slinger – Outer Pinion Bearing	43	620261	Left Knuckle
10	39118	Seal – Pinion Oil	44	— <sup>(3)</sup>	Nut – Hex Slotted
11	2-4-5331X	End Yoke Assembly (inc 12)	45	— <sup>(3)</sup>	Cotter Pin
12	15099	Slinger – End Yoke	46	— <sup>(3)</sup>	Tie Rod Assembly
13	30186	Washer – Pinion Nut	47	— <sup>(1)</sup>	Shaft & Joint Assembly
14	30185	Pinion Nut	48	36364	Slinger – Spindle Yoke
	706112X	KIT – Carrier Cover (15, 16, 17, 18)		706527X	KIT – Spindle Seal & Bearing
15	39015	Carrier Cover		706570X	KIT – Spindle (inc 49, 50, 51, 52, 53)
16	34685	Gasket – Carrier Cover	49	38128	Oil Seal
17	36472	Plug – Carrier Cover	50	36361	Oil Seal (block vee)
18	34279	Bolt – Carrier Cover	51	38106	Spacer – Wheel Bearing Spindle
19	— <sup>(3)</sup>	Differential Bearing Cap	52	550759	Needle Bearing Assembly
20	48632-1	Bolt – Differential Bearing Cap	53	38428	Spindle – Wheel Bearing
21	706032X	KIT – Differential Bearing	54	— <sup>(3)</sup>	Nut – Brake Mounting
22	706086X	PKG – Diff Bearing Shim (inc 16)	55	36366	Oil Seal
23	— <sup>(4)</sup>	Case – Differential (std)	56	706074X	KIT – Inner Wheel Bearing
24	41221	Bolt – Drive Gear (qty 10)	57	— <sup>(3)</sup>	Wheel Hub
25	40194	Gear – Differential (std)	58	706111X	KIT – Outer Wheel Bearing
26	17717	Pinion – Differential (std)	59	21588X	Nut & Pin Assembly – Inner Lock
27	13338-3	Thrustwasher – Diff Pinion (std)	60	36569	Lock Nut
28	32121	Thrustwasher – Diff Gear (std)	61	31139	Nut – Wheel Bearing Adjusting
29	39194	Shaft – Differential (std)	62	32589	Plate – Spring Retaining
30	13449	Lock – Differential Shaft	63	35218	Spring – Pressure
31	620216	Seal & Guide Tube	64	42667	Gear – Axle Drive
	— <sup>(2)</sup>	KIT – Right Knuckle Assembly	65	31624	Snap Ring
		(inc 32,33,34,35,36,37,38,39,42)	66	44328	Hub Cap

- (1) See "Bill of Material Table" on next page
- (2) See "Variable Parts Table" below
- (3) Contact Vehicle Manufacturer
- (4) Not Sold Separately
- (5) Inner Slinger & Pinion Baffle may be included in Ring & Pinion Kit. Use only if axle being rebuilt has them also.

## Variable Parts Listing

Kits & Parts - Use With All Applications					
Description & Item Number (Refer to "Exploded View" on the previous page)			Bills of Material		
			610054 610055 610056	610079 610080 610081	
1	KIT – Right Knuckle Assembly	-	700076	700141	
2	KIT – Left Knuckle Assembly	-	700077	700142	
3	Bolt – Hex (qty 6)	39	36326-4	36326-2	

# GM Model 44 /216 Front Axles

## Bill of Material Table

Axle			Axle Kits				Shaft & Joint Assy.	
Bill of Material	Diff. Type	Ratio	Ring Gear & Pinion Kit <sup>(7)</sup>	Differential			Right Hand Shaft Assy.	Left Hand Shaft Assy.
				Case Assy. Kit <sup>(8)</sup>	Case Kit	Inner Parts Kit		
<b>1978-79 K-20</b>								
610055-1	Standard	3.73	706017-4X	706020X	706024X	706027X	29833-1X	29833-2X
610055-2	Standard	3.73	706017-4X	706020X	706024X	706027X	29833-1X	29833-2X
610055-3	Standard	4.09	706017-5X	706021X	706025X	706027X	29833-1X	29833-2X
610055-4	Standard	4.09	706017-5X	706021X	706025X	706027X	29833-1X	29833-2X
<b>1979 Blazer &amp; K-10</b>								
610054-1	Standard	2.72	706017-19X	706020X	706024X	706027X	29833-1X	29833-2X
610054-2	Standard	2.72	706017-19X	706020X	706024X	706027X	29833-1X	29833-2X
610054-3	Standard	3.07	706017-1X	706020X	706024X	706027X	29833-1X	29833-2X
610054-4	Standard	3.07	706017-1X	706020X	706024X	706027X	29833-1X	29833-2X
610054-5	Standard	3.42	700025-3	706020X	706024X	706027X	29833-1X	29833-2X
610054-6	Standard	3.42	700025-3	706020X	706024X	706027X	29833-1X	29833-2X
610054-7	Standard	3.73	706017-4X	706020X	706024X	706027X	29833-1X	29833-2X
610054-8	Standard	3.73	706017-4X	706020X	706024X	706027X	29833-1X	29833-2X
610054-9	Standard	4.09	706017-5X	706021X	706025X	706027X	29833-1X	29833-2X
610054-10	Standard	4.09	706017-5X	706021X	706025X	706027X	29833-1X	29833-2X
<b>1979 K-20</b>								
610056-1	Standard	3.73	706017-4X	706020X	706024X	706027X	29833-1X	29833-2X
610056-2	Standard	3.73	706017-4X	706020X	706024X	706027X	29833-1X	29833-2X
610056-3	Standard	4.09	706017-5X	706021X	706025X	706027X	29833-1X	29833-2X
610056-4	Standard	4.09	706017-5X	706021X	706025X	706027X	29833-1X	29833-2X
<b>1979-80 K-20</b>								
610080-1	Standard	3.73	706017-4X	706020X	706024X	706027X	29833-1X	29833-2X
610080-2	Standard	3.73	706017-4X	706020X	706024X	706027X	29833-1X	29833-2X
610080-3	Standard	4.09	706017-5X	706021X	706025X	706027X	29833-1X	29833-2X
610080-4	Standard	4.09	706017-5X	706021X	706025X	706027X	29833-1X	29833-2X
610080-5	Standard	3.23	706017-16X	706020X	706024X	706027X	29833-1X	29833-2X
610080-6	Standard	3.42	700025-3	706020X	706024X	706027X	29833-1X	29833-2X
610081-1	Standard	3.73	706017-4X	706020X	706024X	706027X	29833-1X	29833-2X
610081-2	Standard	3.73	706017-4X	706020X	706024X	706027X	29833-1X	29833-2X
610081-3	Standard	4.09	706017-5X	706021X	706025X	706027X	29833-1X	29833-2X
610081-4	Standard	4.09	706017-5X	706021X	706025X	706027X	29833-1X	29833-2X
610081-5	Standard	3.23	706017-16X	706020X	706024X	706027X	29833-1X	29833-2X
610081-6	Standard	3.42	700025-3	706020X	706024X	706027X	29833-1X	29833-2X
610081-7	Standard	4.55	706017-6X	706021X	706025X	706027X	29833-1X	29833-2X
<b>1980 K-20</b>								
610079-1	Standard	2.72	706017-19X	706020X	706024X	706027X	29833-1X	29833-2X
610079-2	Standard	2.72	706017-19X	706020X	706024X	706027X	29833-1X	29833-2X
610079-3	Standard	3.07	706017-1X	706020X	706024X	706027X	29833-1X	29833-2X
610079-4	Standard	3.07	706017-1X	706020X	706024X	706027X	29833-1X	29833-2X
610079-5	Standard	3.42	700025-3	706020X	706024X	706027X	29833-1X	29833-2X
610079-6	Standard	3.42	700025-3	706020X	706024X	706027X	29833-1X	29833-2X
610079-7	Standard	3.73	706017-4X	706020X	706024X	706027X	29833-1X	29833-2X
610079-8	Standard	3.73	706017-4X	706020X	706024X	706027X	29833-1X	29833-2X
610079-9	Standard	4.09	706017-5X	706021X	706025X	706027X	29833-1X	29833-2X
610079-10	Standard	4.09	706017-5X	706021X	706025X	706027X	29833-1X	29833-2X

(7) See Ring Gear & Pinion Kits in XGI Catalog for ratio & tooth combinations.

(8) See Differential Case Assy Kits in XGI Catalog for spline data & ratios.